



TEST	<u>Unit</u>	Spec DOT 3	cification DOT 4	limits DOT 5.1	RESULT
Dry boiling point	°C	>205	>230	>260	307 (585°F)
Wet boiling point	°C	(>401°F) >140 (>284°F) <1500	(>446°F) (>500°F) >155 (>311°F) (>356°F) <1800 <900 >1.5 7-11.5 3 max 3 max	>180	216 (421°F)
Viscosity at -40°C (-40°F) Viscosity at 100°C (212°F) pH Stability at high temperature Stability to chemical products	cSt cSt n/a °C °C			, ,	1525 2.5 7.25 0 0
Effect on rubber SBR (Styrene-buta	adiene)				
Volume change at 70°C (70 hours) Softening (IRHD) Disintegration	mm		0.15-1.4 10 max no		0.76 4.5 no
Volume change at 120°C (70 hours) Softening (IRHD) Disintegration	mm		0.15-1.4 15 max no		1.1 7.0 no
Evaporation					
Loss at 100°C	weight %		80 max		45.3
Fluidity and appearance at low tem	perature				
Appearance at -40°C			clear		clear
Flow time Appearance at -50°C	sec		10 max clear		1 clear
Flow time	sec		35 max		2
Water tolerance					
Appearance at -40°C			clear		clear
Flow time	sec		10 max		2
Appearance at +60°C Sedimentation	%		clear 0.15 max		clear 0
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Anti-corrosion properties: Weight Tinned iron			0.2 may		0.00
Steel	mg/cm ² mg/cm ²		0.2 max 0.2 max		0.00 0.029
Aluminum	mg/cm ²		0.2 max		0.020
Cast	mg/cm ²		0.2 max		0.171
Tin	mg/cm ²		0.4 max		0.020
Copper	mg/cm ²		0.4 max		0.004
Rubber State after corrosion test					
Volume change	mm		1.4 max		-0.04
Softening (IRHD)			15 max		2.0

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